

Work Order ID 87169

87169

Page 1

July-11-12 9:53:46 AM

Item ID: D350-607-541

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Heli-Utility-Basket

Start Date: 7/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/17/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date: 12/07/12 Tooling:

Date:

Run

Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D350-607-3	A								
100 *100* DC Document Control	DOCUMENT CONTROL	0.00	DAS 16 9-89	Rloc/21					MJ 12/08/12
	Memo	0.00							
	Photocopy bluefile & type labels per PPPD350-607-541 CHG003								
	DOC per ECA 12.60								
110 *110* Packaging	Pick Kit	0.00							12/08/10 JBD
	Memo	0.00							
	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label****								
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness	0.00	DAS 16 9-89	Rloc/21					
	Memo	0.00							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-541

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Heli-Utility-Basket

Stop

NS2

Start Date: 7/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/17/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Pick Kit

0.00

0.00

Package as per PPPD350-607-541

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

12/8/12

MCW 12/10/12

MCJ 12/10/12

W/O:		WORK ORDER CHANGES						
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Picklist Print

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Work Order ID: 87169

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 7/10/12

Required Date: 8/17/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install
label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511 CH0742 Quick Release Basket Mounting Installation		Manufactured	No			110	Each	10.0000	1	B85741			

Location	Loc Qty	Loc Code
FG	8	
85743	2	
85744	2	
85745	2	
85746	2	

Location	Loc Qty	Loc Code
PK13	2	
85133	1	
85742	1	

D2690-6
Lanyard Assembly

Manufactured No 110 Each 24.0000

1 86936 1

Location	Loc Qty	Loc Code
ST016	24	
85757	13	
85832	5	
85833	6	

D3912-041
Eyebolt Receiver Assembly

Manufactured No 110 Each 3.0000

1 B87076

D4030-041
Long Basket Assembly (350)

Manufactured No 110 Each 0.0000

1 1 B85326

D4085-3
Placard, Instructions

Manufactured No 110 Each 1.0000

1 1 1 13/08/12

Location	Loc Qty	Loc Code
ST121	1	
87037	1	

87037

W/O:		WORK ORDER CHANGES						
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 87169

Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 7/10/12

Required Date: 8/17/12

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Basket Fwd Hardpoint Assembly, Lower

Manufactured No

110 Each

13.0000

1

87150 1 ✓ JB

D4151-043

Basket Fwd Hardpoint Assembly, Upper

Manufactured No

110 Each

17.0000

1

1 ✓ JB

D4150-041

Attachment Arm Assembly

AN4-13A

Bolt

Manufactured No

110 Each

0.0000

1

87402 1 ✓ JB

AN4C15

BOLT

Purchased No

110 Each

40.0000

1

122063 1 ✓ JB 12/08/10

Location Loc Qty Loc Code

GA -4

ST103 17

85792 12

85793 1

Location Loc Qty Loc Code

ST103 17

85794 5

85795 12

Location Loc Qty Loc Code

ST357 1065

120187 19

120422 2

120770 12

121652 834

122063 198

Location Loc Qty Loc Code

ST358 40

120124 1

121146 39

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 7/10/12

Required Date: 8/17/12

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Nut

Purchased No

110 Each

58.0000

1

1

JB

Location	Loc Qty	Loc Code
----------	---------	----------

ST344	58	
120360	1	
121166	3	
121444	21	
122151	33	

122151
122452

MS17984-C413

PIN, QUICK RELEASE

Purchased No

110 Each

21.0000

1

JB

Location	Loc Qty	Loc Code
----------	---------	----------

ST315	3	
114340	1	
118612	2	
ST333	18	
122141	18	

122141
122452

MS21042L4

Nut

Purchased No

110 Each

1,146.0000

6

JB

Location	Loc Qty	Loc Code
----------	---------	----------

ST300	1146	
119075	116	
121011	193	
121444	686	
121652	151	

121444
121652

MS24665-151

Cotter Pin

Purchased No

110 Each

161.0000

1

JB

12/08/10

Location	Loc Qty	Loc Code
----------	---------	----------

ST309	161	
17566	161	

17566

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Parent Item: D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 7/10/12

Required Date: 8/17/12

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L
WASHER

Purchased

No

110

Each

397.0000

2

2

✓ JB

Location	Loc Qty	Loc Code
FG	8	
103691	8	
ST277	389	
118709	10	
120390	379	

120390

NAS1149F0432P
Washer

Purchased

No

110

Each

1,006.0000

12

12

✓ JB

Location	Loc Qty	Loc Code
ST275	1006	
121350	15	
122151	991	

122151

NAS1149C0463R
Washer

Purchased

No

110

Each

764.0000

3

3

✓ JB 12/08/10

Location	Loc Qty	Loc Code
FP001	1	
115358	1	
ST297	763	
117735	17	
119097	746	

119097

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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